

				QUALITY DEPARTMENT			
				FINISHED PRODUCT SPECIFICATION FROZEN - READY TO EAT			
Effective date: 12/15/20				FROZEN MIXED ROLLS (4 DIFFERENT ROLLS)			
Approved by: EA				Author: N.Morin			
FROZEN FRENCH DINNER ROLL							
PHYSICAL PARAMETERS				INGREDIENT LIST		SENSORY PARAMETERS	
Attribute	Min	Max	Target	ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, AND FOLIC ACID), FILTERED WATER, SEA SALT, NATURAL DOUGH CONDITIONER (WHEAT FLOUR, MALTED BARLEY FLOUR, ASCORBIC ACID, ENZYMES), YEAST, SOYBEAN OIL		Color	Light golden
Height (in)	1.75	2.25	2.00			Special marks	1 cut on top
Length (in)	n/a	n/a	n/a			Shelf life	150 days
Diameter	2.75	3.25	3.00			PROCESS PARAMETERS	
Width (in)	n/a	n/a	n/a			Mixing recipe	152 - French club cocido congelado
Frozen weight (oz)	1.1	1.3	1.2	ALLERGEN STATEMENT		Shaping line	K2
Raw weight (oz)	1.4	1.7	1.55	Contains: Wheat, Soy Manufactured in a Facility that also processes: Milk, Egg, Wheat, Soy, Sesame,Walnut and Coconut.		Oven	Convection oven
Frozen weight per pack (oz)	49.6						
FROZEN MULTIGRAIN DINNER ROLL							
PHYSICAL PARAMETERS				INGREDIENT LIST		SENSORY PARAMETERS	
Attribute	Min	Max	Target	ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, AND FOLIC ACID), FILTERED WATER, WHOLE GRAIN WHEAT FLOUR, SUNFLOWER SEEDS, FLAXSEED, RYE FLOUR, ENRICHED SEMOLINA FLOUR (DURUM FLOUR, IRON, NIACIN, THIAMINE, RIBOFLAVIN, FOLIC ACID), HONEY, WHOLE GRAIN RYE FLAKES, COURSE CRACKED WHEAT, RYE FLOUR DARK, OATS, SESAME SEEDS, SEA SALT, MILLET, NATURAL DOUGH CONDITIONER (WHEAT FLOUR, MALTED BARLEY FLOUR, ASCORBIC ACID, ENZYMES), YEAST, SOYBEAN OIL, DRY DIASTATIC MALT POWDER (MALTED BARLEY, WHEAT FLOUR, DEXTROSE)		Color	Brown with no seeds
Height (in)	1.75	2.25	2.00			Special marks	n/a
Length (in)	n/a	n/a	n/a			Shelf life	150 days
Diameter	2.75	3.25	3.00			PROCESS PARAMETERS	
Width (in)	n/a	n/a	n/a			Mixing recipe	150 - Multigrain cocido congelado
Frozen weight (oz)	1.2	1.4	1.3	ALLERGEN STATEMENT		Shaping line	K2
Raw weight (oz)	1.4	1.7	1.55	Contains: Wheat, Soy Manufactured in a Facility that also processes: Milk, Egg, Wheat, Soy, Sesame, Walnut and Coconut.		Oven	Convection oven
Frozen weight per pack (oz)	49.6						
FROZEN PAIN LEVAIN DINNER ROLL							
PHYSICAL PARAMETERS				INGREDIENT LIST		SENSORY PARAMETERS	
Attribute	Min	Max	Target	ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, AND FOLIC ACID), FILTERED WATER, WHOLE GRAIN WHEAT FLOUR, RYE FLOUR DARK, SEA SALT, NATURAL DOUGH CONDITIONER (WHEAT FLOUR, MALTED BARLEY FLOUR, ASCORBIC ACID, ENZYMES), YEAST		Color	Light brown
Height (in)	1.50	2.00	1.75			Special marks	n/a
Length (in)	3.00	3.50	3.25			Shelf life	150 days
Diameter	n/a	n/a	n/a				

Width (in)	2.75	3.25	3.00			PROCESS PARAMETERS	
Frozen weight (oz)	1.4	1.7	1.6	ALLERGEN STATEMENT		Mixing recipe	32- Pain Levain
Raw weight (oz)	1.75	2.1	2.00	Contains: Wheat		Shaping line	Viñas
Frozen weight per pack (oz)	64.0			Manufactured in a Facility that also processes: Milk, Egg, Wheat, Soy, Sesame, Walnut and Coconut.		Oven	Convection oven
FROZEN RUSTIC DINNER ROLL							
PHYSICAL PARAMETERS				INGREDIENT LIST		SENSORY PARAMETERS	
Attribute	Min	Max	Target	ENRICHED FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, AND FOLIC ACID), FILTERED WATER, SEA SALT, CORNMEAL, YEAST, NATURAL DOUGH CONDITIONER (WHEAT FLOUR, MALTED BARLEY FLOUR, ASCORBIC ACID, ENZYMES), SOYBEAN OIL, DEACTIVATED YEAST		Color	Golden brown
Height (in)	1.50	2.00	1.75			Special marks	n/a
Length (in)	3.00	3.50	3.25			Shelf life	150 days
Diameter	n/a	n/a	n/a			PROCESS PARAMETERS	
Width (in)	2.75	3.25	3.00			Mixing recipe	85 - Chapata cocida congelada
Frozen weight (oz)	1.1	1.7	1.6	ALLERGEN STATEMENT		Shaping line	Viñas
Raw weight (oz)	1.4	2.1	2.00	Contains: Wheat, Soy Manufactured in a Facility that also processes: Milk, Egg, Wheat, Soy, Sesame, Walnut and Coconut.		Oven	Convection oven
Frozen weight per pack (oz)	64.0						
MULTIPACK PARAMETERS				PACKAGE PACKING PARAMETERS		VISUAL AID	
Count/package	40 pcs			Bag dimensions (in)	13x18.75+4.5+1.5		
Count/case	160 pcs			Bag code	LB005002		
Case Net Weight	14.0Lbs			Closing system	KWIKLOCK / Twist Ties		
Gross Case Weight	16.0Lbs			CASE PACKING PARAMETERS			
Gross Pallet Weight	560Lbs			Box dimensions (in)	24"x16"x10"		
Pallet dimensions (LxWxH)	48"x40.5"x78"			Case organization	2 layers x 4 packs separated by a Uboard		
Pallet organization	7 rows x 5 cases			BOX AND LABELS REQUIREMENTS			
Cases per Pallet	35			Standards : Logo box and label with barcode 1 additional nutritional label per bag of rolls			
GTIN	00860003506875						
Best if Used By format	mm/dd/yy						
Batch number format	JULIAN DATE.YY.FP						
				   			